



Safety Instructions

Follow all safety instructions before installation and during operation of the machine. Do not install or operate the machine until you have read the safety instructions, operation manual, reviewed the safety labeling and decals on the machine and are familiar with the normal operation of the machine.

- a. Only use the machine for its intended use
- b. Use proper lock out / tag out procedures when servicing or performing maintenance on the machine
- c. Keep the operation manual in the vicinity of the machine so it is accessible to the operator and maintenance personnel
- d. Keep the work area around and under the machine clear of clutter
- e. Do not wear loose fitting clothes that might become caught the machine or on a work piece as it is moved by one of the moving pieces of the machinery
- f. If an operator has long hair it should be kept above shoulder length by tying it up or keeping it inside a hat
- g. Keep hands clear of all pinch points and panels as they are being moved down the line
- h. Never stand or sit on the machine
- i. Never crawl in or around a machine while it is operating
- j. Only operate the machine with the guards in place
- k. If safety labeling has become worn or damaged replace it before operating the machine
- l. The above safety instructions are general and do not encompass every situation or plant operation. Incorporate local safety procedures that meet your particular needs.

IT IS THE RESPONSIBILITY OF THE OPERATOR TO ENSURE THAT THE MACHINE IS IN SAFE OPERATING CONDITION AT ALL TIMES AND THAT THE OPERATING PROCEDURES LISTED IN THE MACHINE MANUAL ARE FOLLOWED AT ALL TIMES



WATCH YOUR HANDS AND LIMBS

The function of this machine makes it impossible to eliminate all pinch areas and cut points. Therefore:

1. Stay away from the path of the material when the machine is running
2. Never remove chips sawdust or scrap pieces when the machine is running
3. Never overreach onto the machine
4. Keep proper footing and balance at all times
5. Never jeopardize your hands! Keep your hands away from all blades, moving material, and other potential cutting surfaces. Never reach where you cannot see. Do not place hands or finger between work piece and conveyors or rollers.
6. Never make machine or tooling adjustments of any kind when the machine is running. Always disconnect main power supply or air before adjusting the machine.